

Vinyl Acetate Monomer (VAM)

Properties	Unit	Specification	Test Method
Purity	%Wt	99.9 MIN	UHDE – GCL2
Methyl Acetate	ppm	100 MAX	UHDE – GCL2
Ethyl Acetate	ppm	200 MAX	UHDE – GCL2
Acetaldehyde	ppm	100 MAX	UHDE – GCL2
Acidity as acetic acid	ppm	60 MAX	UHDE – VA -1
Water content	ppm	200 MAX	ASTM D 1364
Density @20°C	g/cm ³	0.932-0.933	ASTM D 4052
Color	APHA	5 MAX	ASTM D 1209
Hydroquinone	ppm	Customer request (5-10)	ASTM D 1293

